

HARDIN 11 Industry Dr. Palm Coast, FL 32137  
 MARINE 386-445-2500 / FAX 386-445-1122

PART NO.  
 620-300102

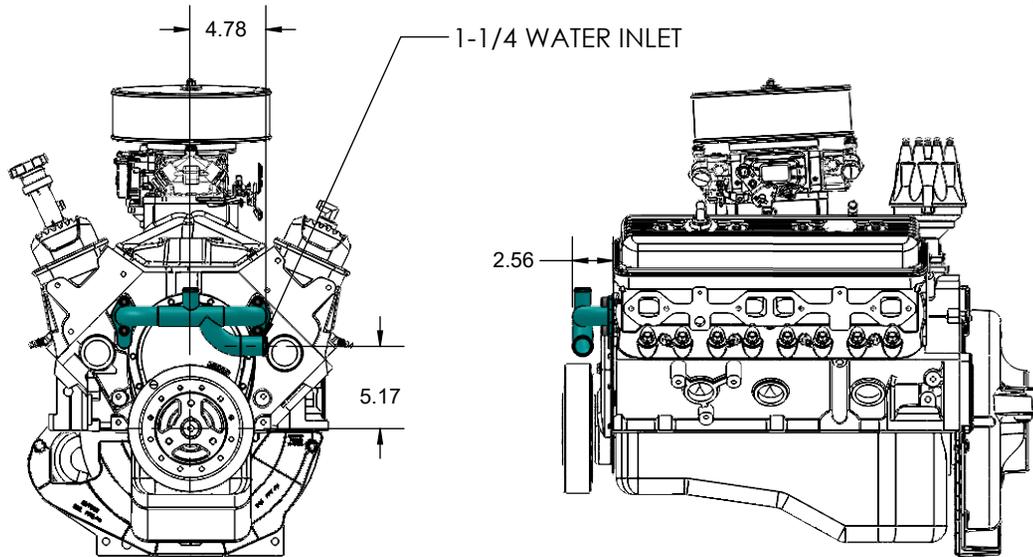
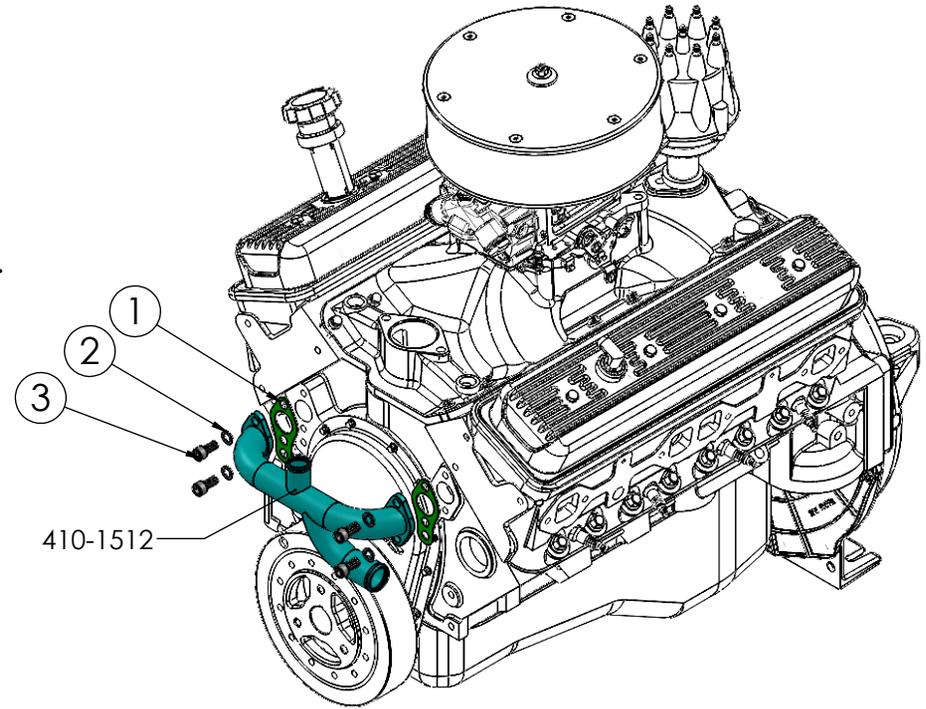
TITLE: SBC PORT CROSSOVER KIT w/BYPASS  
 INSTALLATION INSTRUCTION STEP 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	620-05114K	GASKET, SBC CIRC PUMP	2
2	90037AN-STSS	WASHER, 3/8 AN	4
3	90037C075SHS	BOLT, SHCS, 3/8-16 x 3/4	4

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INSTALLATION INSTRUCTIONS:

- 1) APPLY BRUSH TACH TO BOTH SIDES OF THE GASKETS AND INSTALL ON THE ENGINE BLOCK.
- 2) INSTALL BOLTS AND WASHERS INSTALL CROSSOVER TO THE BLOCK. USING 5/16 HEX SOCKET TORQUE BOLTS TO 30 FT. LBS..
- 3) ATTACH 1-1/4 HOSE COMING FROM THE OIL COOLER.



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PART NO.  
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TITLE: SBC PORT CROSSOVER KIT w/BYPASS  
INSTALLATION INSTRUCTION STEP 2

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INSTALLATION INSTRUCTIONS:

- 1) THIS KIT ONLY WORKS WITH UNDERCUT IN THE INTAKE MANIFOLD, SEE FIG. A.
- 2) INSTALL THERMOSTAT INTO THE UNDERCUT IN THE INTAKE MANIFOLD.
- 3) APPLY OIL TO THE 625-1140 O-RING AND INSTALL INTO THE THERMOSTAT HOUSING.
- 4) USE 9/16 SOCKET TO INSTALL THERMOSTAT HOUSING USING THE 3/8 BOLTS AND WASHERS. TORQUE TO 30 FT. LBS..
- 5) CUT 410-1506 TO PROPER LENGTH. INSTALL WITH THE SUPPLIED HOSE CLAMPS.
- 5) RUN 1" HOSE FROM THE 2 OUTLET BUNGS TO THE EXHAUST MANIFOLDS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-720-6316	HOSE CLAMP	2
2	410-1506	HOSE, BYPASS	1
3	540-160106	THERMOSTAT, 160 DEGREE	1
4	625-1140	O-RING	1
5	90037AN-STSS	WASHER, 3/8 AN	2
6	90037C075HHS	BOLT, 3/8-16 x .75	2

