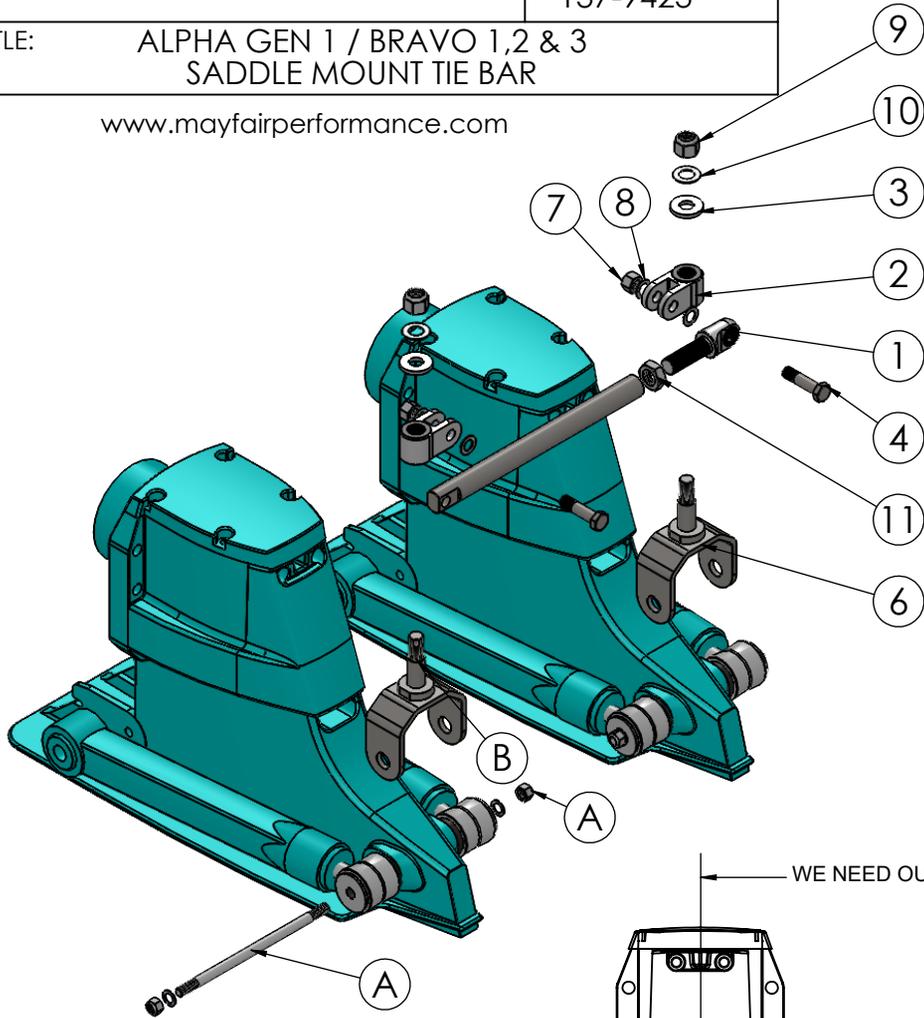


MAYFAIR PERFORMANCE

PART NO.  
137-9423

TITLE: ALPHA GEN 1 / BRAVO 1,2 & 3  
SADDLE MOUNT TIE BAR

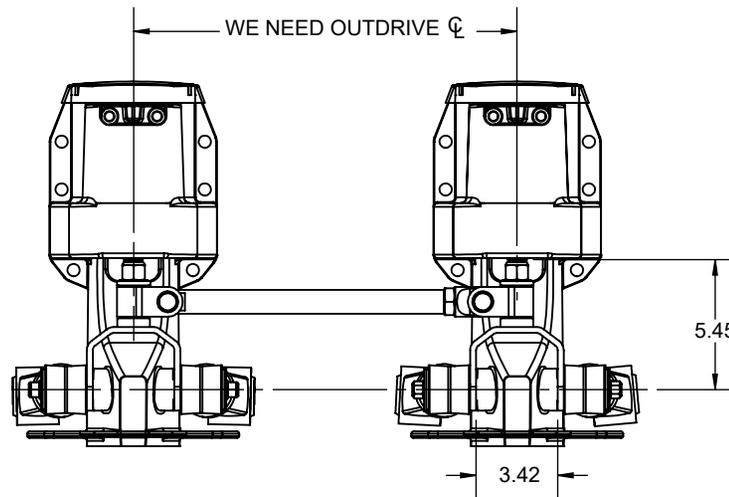
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	137-9223	ROD END, MALE	1
2	137-9225	CLEVIS	2
3	137-9230	WASHER, STEERING	2
4	137-9231	BOLT, CLEVIS	2
5	137-9276	TIE BAR, 1" DIA	1
6	137-9424	SADDLE, BRAVO/ALPHA 1 TIE BAR	2
7	90050FN-FNSS	NUT, NYLON, 1/2"-20	2
8	90050AN-STSS	WASHER, 1/2 AN	4
9	90062FN-FNSS	NUT, 5/8-18 FULL NYLON	2
10	90062AN-STSS	FLAT WASHER, 5/8 AN	2
11	90075FP-HNSS	NUT, JAM - 3/4-16	1
12	137-9228	BEARING, CLEVIS - 3/4 ID	4

INSTALLATION INSTRUCTIONS:

- 1) VERY CRITICAL MAKE SURE TO COAT ALL THREADS WITH ANT-SIEZE.
- 2) REMOVE THE TRIM RAM STOCK BOLT AND NUTS FIG.A.
- 3) INSTALL #6 SADDLES AND RE-INSTALL BOLT AND NUTS.
- 4) INSTALL #11 NUT AND #1 ROD END INTO THE TIE BAR.
- 5) USING #4 BOLTS, #8 WASHERS AND #7 NUTS TO INSTALL #2 CLEVIS TO THE TIE BAR.
- 6) WITH OUTDRIVES STRAIGHT, ADJUST #1 ROD END SO THE CLEVIS ALIGN UP WITH THE SADDLE STUDS, FIG.B. TIGHTEN #11 NUT.



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