INSTALLATION INSTRUCTIONS:
1) SLIDE #4 90037SA-STSS WASHERS OVER #8 90037C275SHS BOLTS. SLIDE #10 625-1904 O-RING OVER BOLTS. APPLY WHITE LITHIUM GREASE TO THE O-RINGS.
2) SLIDE #1 BELLHOUSING OVER THE DOWEL PINS.
3) USING 5/16 ALLEN KEY INSTALL 90037C275SHS BOLT ASSEMBLY INTO THE BELLHOUSING CAVITY.
4) SLIDE #3 90037AN-STSS WASHER OVER #7 90037C137HHS BOLT, 3/8-16 x 1.38 3/8-16x2.75 3/8-16x1.38 BOLT, 3/8-16 1.38 3/8-16x1.38 BOLT, SHCS, 3/8-16x2.75 2 PLUG, PIPE - 1" NPT 2 O-RING 4 FITTING, 1" NPT x 1-1/4 STRAIGHT 2 TUBE, BELLHOUSING 1 HOSE, DUAL COOLER BELLHOUSING 2 HOSE CLAMP 4
5) TORQUE ALL 7 BOLTS TO 35 FT. LBS..
6) APPLY RED LOCTITE TO THE COURSE THREAD SIDE OF #2 755-8032 STARTER STUD. INSTALL INTO HOUSING.
7) HOUSING PLUMBING CAN EITHER BE DUAL WATER IN/OUT OR SINGLE PASS AS SHOWN. MAKE SURE TO USE LIQUID THREAD SEALANT ON #11 540-222151 FITTING AND #9 625-2036 PIPE PLUG.
8) YOU CAN ALSO INSTALL 620-100, 620-125 OR 620-150 INSTEAD OF #12 755-8016 CROSSOVER TUBE.