INSTALLATION INSTRUCTIONS:
1) APPLY WHITE LITHIUM GREASE TO #5 625-1124 ORINGS. INSTALL INTO THE GROOVES ON THE INSIDE OF #1 755-8037 COOLER COVER.
2) INSTALL COVER OVER #2 625-8011 OIL COOLER.
3) APPLY ANTI-SIEZE TO THE OIL COOLER THREAD. INSTALL #3 625-8073 JAM NUTS. JUST SNUG TIGHT.
4) APPLY PERMATEX #3 TO BOTH SIDES OF #4 625-8017 GASKET.
5) INSTALL OIL COOLER ASSEMBLY INTO THE BELLHOUSING.
6) APPLY ANTI-SIEZE TO #6 90031C125HHS BOLTS. INSTALL #7 90031AN-STSS WASHERS. USING 1/2 SOCKET TO TORQUE BOLTS TO 20 FT. LBS..
7) USING 1-3/4 SOCKET, TORQUE OIL COOLER JAM NUTS TO 40 FT. LBS..
8) APPLY LIQUID TEFLON SEALANT TO BOTH #8 625-2021 & #9 625-2023 PIPE PLUGS.
9) USING 3/16 ALLEN KEY TO INSTALL 625-2021 PIPE PLUG.
10) USING 5/16 ALLEN KEY TO INSTALL 625-2023 PIPE PLUG.

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ITEM NO. | PART NUMBER | DESCRIPTION | QTY.
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1 | 755-8037 | COVER, 8 PLATE OIL COOLER - PORT | 1
2 | 625-8011 | COOLER, 8 PLATE | 1
3 | 625-8073 | NUT, JAM-OIL COOLER | 2
4 | 625-8017 | GASKET, PORT | 1
5 | 625-1124 | O-RING | 2
6 | 90031C125HHS | BOLT, 5/16-18x1.25 | 6
7 | 90031AN-STSS | WASHER, 5/16 AN | 6
8 | 625-2021 | PIPE PLUG, 1/8 NPT | 1
9 | 625-2023 | PIPE PLUG, 3/8 NPT | 1