INSTALLATION INSTRUCTIONS:
1) APPLY WHITE LITHIUM GREASE TO #5 625-1124 ORINGS. INSTALL INTO THE GROOVES ON THE INSIDE OF #1 755-8006 COOLER COVER.
2) INSTALL COVER OVER #2 625-8011 OIL COOLER.
3) APPLY ANTI-SIEZE TO THE OIL COOLER THREAD. INSTALL #3 625-8073 JAM NUTS. JUST SNUG TIGHT.
4) APPLY PERMATEX #3 TO BOTH SIDES OF #4 625-8018 GASKET.
5) INSTALL OIL COOLER ASSEMBLY INTO THE BELLHOUSING.
6) APPLY ANTI-SIEZE TO #6 90031C125HHS BOLTS. INSTALL #7 90031AN-STSS WASHERS. USING 1/2 SOCKET TO TORQUE BOLTS TO 20 FT. LBS..
7) USING 1-3/4 SOCKET, TORQUE OIL COOLER JAM NUTS TO 40 FT. LBS..
8) APPLY LIQUID TEFLON SEALANT TO BOTH #8 625-2021 & #9 625-2023 PIPE PLUGS.
9) USING 3/16 ALLEN KEY TO INSTALL 625-2021 PIPE PLUG.
10) USING 5/16 ALLEN KEY TO INSTALL 625-2023 PIPE PLUG.