

HARDIN  
MARINE

11 Industry Dr. Palm Coast, FL 32137  
386-445-2500 / FAX 386-445-1122

PART NO.

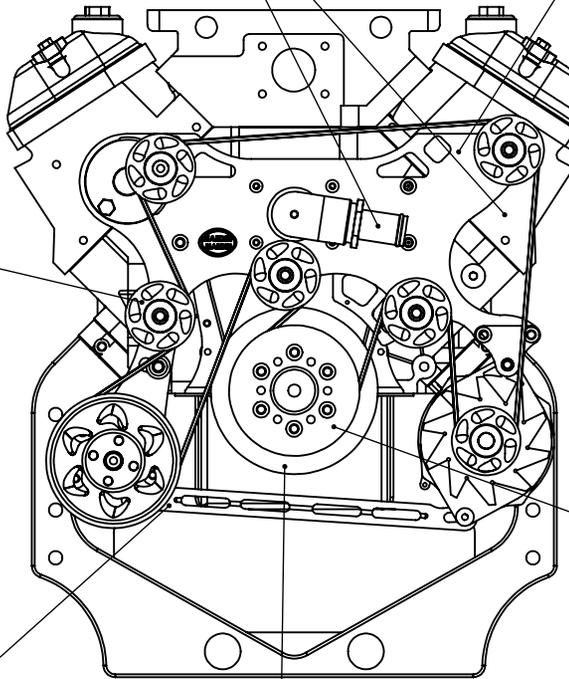
625-8280

TITLE: SINGLE STAGE SERPENTINE DRIVE KIT - NON POWER  
STEERING

BRING THE 1-1/4 WATER LINE FROM THE OIL COOLER  
IN BETWEEN THE BELT AND THE CROSSOVER.

APPLY GREASE TO THE (2) O-RINGS THAT  
SEAL THE CROSSOVER BODY TO THE  
ENGINE BLOCK. TORQUE THE (4) 3/8-16  
MOUNTING BOLTS TO 35 FT LBS.

MAKE SURE TO INSTALL THE (2) 1.500 LONG  
SPACER BETWEEN THE SEA PUMP BRACKET &  
ENGINE BLOCK. THE UPPER HOLE USE THE IDLER  
PULLEY BOLT. A 7/16-14x2-3/4 BOLT IS USED FOR  
THE BOTTOM BOLT WITH THE SLIDE WASHER.



PICTURE SHOWN WITHOUT THE CRANK  
PULLEY COVER. HARDIN SUPPLIES BOTH  
3/8-16 & 3/8-24 BOLTS FOR MOUNTING  
THE CRANK PULLEY TO THE DAMPER.

THE ADJUSTING ARM SPACER IS  
MOUNTED BETWEEN THE SEA PUMP  
BRACKET & THE ADJUSTING BRACKET.

THE DAMPER MOUNTING FACE WERE THE CRANK  
PULLEY MOUNTS NNEDS TO BE 3.095 FROM THE TIMING  
COVER MOUNT FACE ON THE ENGINE BLOCK.

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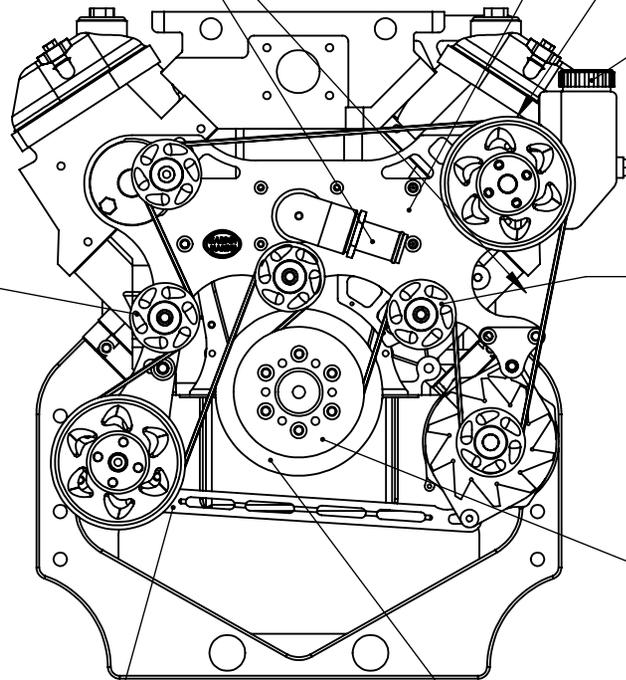
DESCRIPTION:  
SERPENTINE DRIVE KIT

PART NO.: 625-8281

BRING THE 1-1/4 WATER LINE FROM THE OIL COOLER IN BETWEEN THE BELT & CROSSOVER.

MAKE SURE TO INSTALL THE (2) 1.500 LONG SPACER BETWEEN SEA PUMP BRACKET & ENGINE BLOCK. THE UPPER HOLE USES THE IDLER PULLEY BOLT. A 7/16-14x 2-3/4 BOLT IS USED FOR THE BOTTOM BOLT THE THE SLIDE WASHER.

THE ADJUSTING ARM SPACER IS MOUNTED BETWEEN THE SEA PUMP BRACKET & THE ADJUSTING BRACKET.



APPLY GREASE TO THE O-RINGS THAT SEAL THE CROSSOVER BODY TO THE ENGINE BLOCK. TORQUE THE (4) 3/8-16 MOUNTING BOLTS TO 35 FT LBS.

-6 AN POWER STEERING HIGH PRESSURE FITTING IS BEHIND THE PULLEY.

OPTIONAL 625-8171 RETURN CAP WITH 1/4 NPT SOLD SEPERATELY.

-6 AN POWER STEERING RETURN FITTING.

MAKE SURE TO INSTALL 1.980 LONG SPACER BETWEEN ENGINE BLOCK & CROSSOVER USING THIS IDLER PULLEY BOLT.

PICTURE SHOWN WITH OUT CRANK PULLEY COVER. HARDIN SUPPLIES BOTH 3/8-16 & 3/8-24 BOLTS FOR MOUNTING THE CRANK PULLEY TO THE DAMPER.

THE DAMPER MOUNTING FACE WERE THE CRANK PULLEY MOUNTS NEEDS TO BE 3.095 FROM THE TIMING COVER MOUNTING FACE ON THE ENGINE BLOCK,

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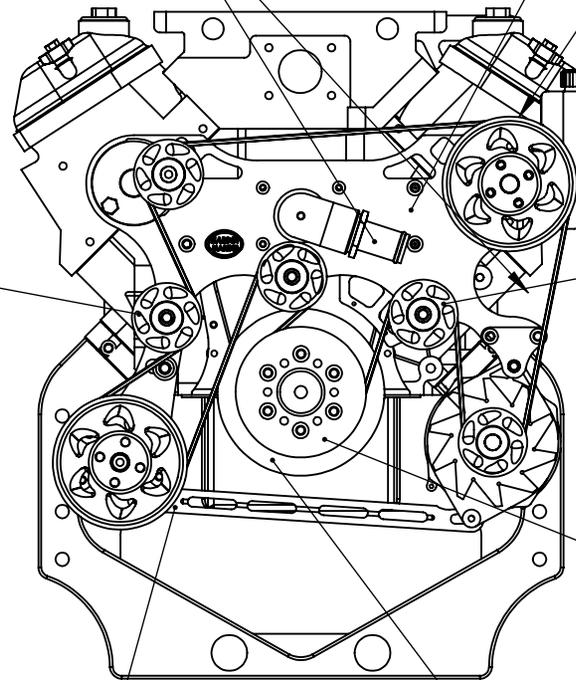
DESCRIPTION: SERPENTINE DRIVE KIT  
WITH DUAL STAGE SEA PUMP

PART NO.: 625-8283

BRING THE 1-1/4 WATER LINE FROM THE OIL COOLER IN BETWEEN THE BELT & CROSSOVER.

MAKE SURE TO INSTALL THE (1) 1.500 LONG SPACER BETWEEN SEA PUMP BRACKET & CROSSOVER COVER. THE UPPER HOLE USES THE IDLER PULLEY BOLT. A 7/16-14x 1-1/4 BOLT IS USED FOR THE BOTTOM BOLT THE THE SLIDE WASHER.

THE ADJUSTING ARM SPACER IS MOUNTED BETWEEN THE SEA PUMP BRACKET & THE ADJUSTING BRACKET.



APPLY GREASE TO THE O-RINGS THAT SEAL THE CROSSOVER BODY TO THE ENGINE BLOCK. TORQUE THE (4) 3/8-16 MOUNTING BOLTS TO 35 FT LBS.

-6 AN POWER STEERING HIGH PRESSURE FITTING IS BEHIND THE PULLEY.

OPTIONAL 625-8171 RETURN CAP WITH 1/4 NPT SOLD SEPERATELY.

-6 AN POWER STEERING RETURN FITTING.

MAKE SURE TO INSTALL 1.980 LONG SPACER BETWEEN ENGINE BLOCK & CROSSOVER USING THIS IDLER PULLEY BOLT.

PICTURE SHOWN WITH OUT CRANK PULLEY COVER. HARDIN SUPPLIES BOTH 3/8-16 & 3/8-24 BOLTS FOR MOUNTING THE CRANK PULLEY TO THE DAMPER.

THE DAMPER MOUNTING FACE WERE THE CRANK PULLEY MOUNTS NEEDS TO BE 3.095 FROM THE TIMING COVER MOUNTING FACE ON THE ENGINE BLOCK,