7/16-14x1 HEX HEAD
7/16 FLAT WASHER
7/16 LOCK WASHER

3/8-16x1-1/4 HEX HEAD
3/8 FLAT WASHER
3/8 LOCK WASHER

3/8-16x1 HEX HEAD
3/8 FLAT WASHER
3/8 LOCK WASHER

3/8-16 Lock Nut
3/8 FLAT WASHER
3/8 LOCK WASHER

SOME PUMPS REQUIRE THIS BRACKET BETWEEN OUTER PLATE & POWER STEERING PUMP. CHECK TO MAKE SURE PUMP SITS FLAT.

Goes on the front of pump as shown above.

These 2 bolts attach base plate to cylinder head. Apply Red Loctite & torque 40-45 ft. lbs.

These 2 bolts attach outer plate to base plate. Apply Red Loctite & torque 40-45 ft. lbs.