

HARDIN MARINE 11 Industry Dr. Palm Coast, FL 32137
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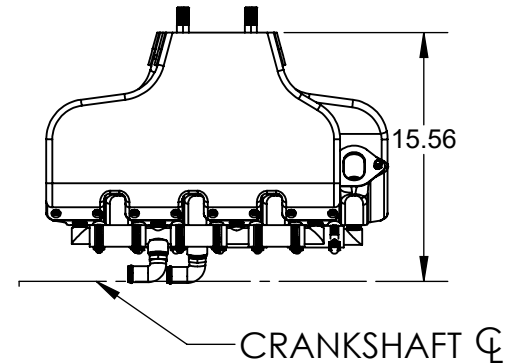
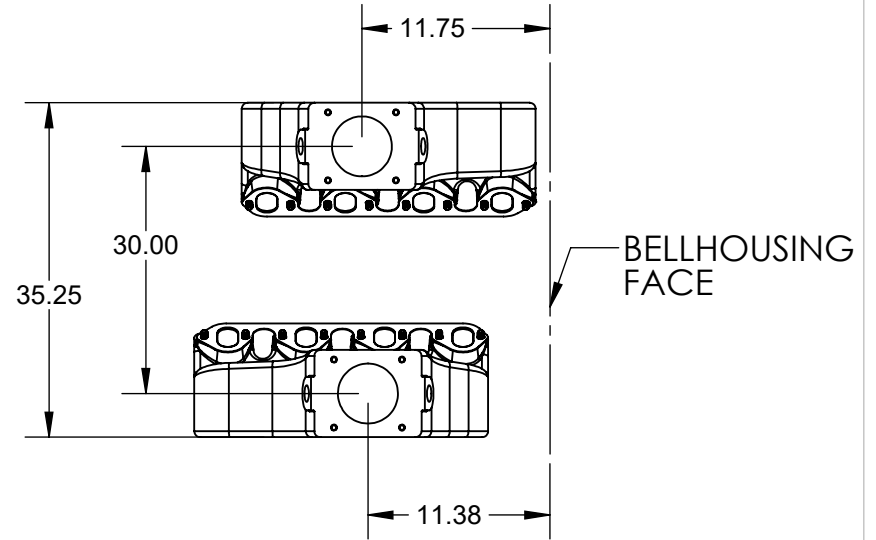
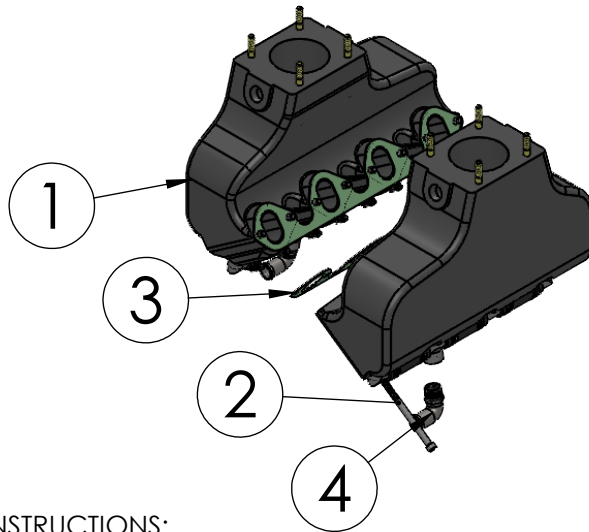
PART NO.
620-36001

TITLE:

FORD 460 MANIFOLDS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	620-36001	MANIFOLD, FORD 460	2
2	90037C500SHS	BOLT, 3/8-16x5.00	16
3	300-1419	GASKET, EXHAUST - FORD 460	2
4	540-222120	FITTING, 3/4NPT x 1" BARB 90 DEG	2

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INSTALLATION INSTRUCTIONS:

- 1) MAKE SURE CYLINDER HEAD EXHAUST MOUNTING SURFACE IS FREE OF KNICKS AND ANY OLD GASKET MATERIAL IS REMOVED. SEALANT IS NOT REQUIRED ON THE NEW SUPPLIED GASKETS #3.
- 2) THE PORT AND STARBOARD MANIFOLDS ARE THE SAME PART AND CAN BE USED ON EITHER SIDE OF THE ENGINE #1.
- 3) INSTALL MANIFOLDS WITH THE SUPPLIED 3/8 BOLTS AND WASHERS. APPLY ANTI-SIEZE TO 3/8 MOUNTING BOLTS #3. USING 3/8 12 POINT SOCKET, TORQUE TO 30 FT. LBS..
- 4) APPLY LIQUID TEFLON SEALANT THE SUPPLIED WATER INLET FITTING #4. USING 1-1/16 WRENCH, INSTALL 1" 90 DEGREE HOSE BARB FITTING INTO BOTTOM OF THE MANIFOLD.
- 5) ATTACH 1" WATER INLET HOSE FROM THERMOSTAT HOUSING TO #4 WATER INLET FITTINGS (MAKE SURE IT IS A CONSTANT FLOW WATER SUPPLY).
- 6) GO TO 620-32512 OR 620-32520 TAILPIPE INSTRUCTIONS TO COMPLETE INSTALLATION.

CAUTION HARDIN MARINE MANIFOLD SYSTEMS ARE DESIGNED FOR USE ON ENGINES WITH FULL TIME CONSTANT WATER CIRCULATION AT ALL TIMES. NOTE** AFTER APPROXIMATELY 2-5 HOURS USE OR NUMEROUS ENGINE HEAT CYCLES ALL HARDWARE MUST BE RETORQUED AND OR TIGHTENED.**

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