INSTALLATION INSTRUCTIONS:
1) MAKE SURE CYLINDER HEAD EXHAUST MOUNTING SURFACE IS FREE OF KNICKS AND ANY OLD GASKET MATERIAL IS REMOVED. SEALANT IS NOT REQUIRED ON THE NEW SUPPLIED GASKETS. FIG. A.
2) THE PORT AND STARBOARD MANIFOLDS ARE THE SAME PART AND CAN BE USED ON EITHER SIDE OF THE ENGINE. FIG. B.
3) INSTALL MANIFOLDS WITH THE SUPPLIED 3/8 BOLTS AND WASHERS. APPLY ANTI-SIEZE TO 3/8 MOUNTING BOLTS. FIG. C. USING 3/8 12 POINT SOCKET, TORQUE TO 30 FT. LBS..
4) APPLY LIQUID TEFLOM SEALANT TO FITTINGS, PIPE PLUG AND DRAIN PLUG.
5) SIDE VIEW BELOW AND ISOMETRIC VIEW TO THE LEFT SHOWS PORT SIDE TYPICAL WATER INLET POSITION. USING 1-1/16 WRENCH, INSTALL 1" 90 DEGREE HOSE BARB FITTING INTO BOTTOM OF THE MANIFOLD.
6) INSTALL DRAIN PLUG, FIG. E, INTO THE CENTER OF THE DISTRIBUTION RAIL.
7) USING 9/16 ALLEN KEY, INSTALL 3/4" PIPE PLUG, FIG. F, INTO THE OPPOSITE WATER INLET BUNG.
8) USING 1-1/16 WRENCH, INSTALL 1" STRAIGHT HOSE BARB INTO THE HEAD, FIG. G.
9) ATTACH 1" WATER INLET HOSE FROM THERMOSTAT HOUSING TO FIG. E FITTINGS (MAKE SURE IT IS A CONSTANT FLOW WATER SUPPLY).
10) GO TO 620-32512 OR 620-32520 TAILPIPE INSTRUCTIONS TO COMPLETE INSTALLATION.

CAUTION** HARDIN MARINE MANIFOLD SYSTEMS ARE DESIGNED FOR USE ON ENGINES WITH FULL TIME CONSTANT WATER CIRCULATION AT ALL TIMES. NOTE** AFTER APPROXIMATELY 2-5 HOURS USE OR NUMEROUS ENGINE HEAT CYCLES ALL HARDWARE MUST BE RETORQUED AND OR TIGHTENED.
STD RISER INSTALL KIT

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<td>WASHER, 3/8 SAE</td>
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<td>7</td>
<td>100-720-6316</td>
<td>HOSE CLAMP</td>
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INSTALLATION INSTRUCTIONS:
1) APPLY LIQUID THREAD SEALANT TO THE SUPPLIED 3/4 NPT PIPE PLUGS.
2) USING 9/16 ALLEN KEY, INSTALL 3/4NPT PIPE PLUGS INTO THE REAR OF THE MANIFOLDS, FIG.A.
3) APPLY ANTI-SIEZE TO THE 8 STUDS, FIG. B.
4) SLIDE RISER GASKET, FIG. C & TURBULATORS, FIG. D, OVER STUDS. DO NOT USE ANY SEALANT ON THE GASKETS OR TURBULATORS. AS SHOWN, THE TURBULATOR IS BETWEEN THE 2 GASKETS.
5) INSTALL RISERS, FIG. E.
6) IF YOU ARE INSTALLING 620-32505 SHIFT BRACKET AND 620-32500 OIL FILTER RELOCATION BRACKET, INSTALL THEM NOW. USE THE INSTRUCTIONS THAT CAME WITH THOSE KITS.
7) INSTALL WASHERS AND NUTS, FIG F. USING 9/16 SOCKET, TORQUE TO 30 FT. LBS..
8) INSTALL JUMPER HOSE AND HOSE CLAMPS, FIG.G. IF USING WITH FULL CLOSED COOLING KIT, THE JUMPER HOSE IS NOT USED. SEE FULL CLOSED COOLING KIT INSTRUCTIONS.

CAUTION** HARDIN MARINE MANIFOLD SYSTEMS ARE DESIGNED FOR USE ON ENGINES WITH FULL TIME CONSTANT WATER CIRCULATION AT ALL TIMES.
NOTE** AFTER APPROXIMATELY 2-5 HOURS USE OR NUMEROUS ENGINE HEAT CYCLES ALL HARDWARE MUST BE RETORQUED AND OR TIGHTENED.
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Title: HP RISER INSTALL KIT

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<table>
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<td>100350-0383</td>
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#9 100350-0383 HOSE IS NOT MOLDED LIKE SHOWN.
INSTALLATION INSTRUCTIONS:

1) APPLY LIQUID THREAD SEALANT TO THE SUPPLIED STEAM VENT FITTINGS. USING 1-1/16 WRNCH, INSTALL FITTING INTO THE REAR OF THE MANIFOLDS, FIG. A.

3) APPLY ANTI-SIEZE TO THE 8 STUDS, FIG. B.

4) SLIDE RISER GASKET, FIG. C & TURBULATORS, FIG. D, OVER STUDS. DO NOT USE ANY SEALANT ON THE GASKETS OR TURBULATORS. AS SHOWN, THE TURBULATOR IS BETWEEN THE 2 GASKETS.

5) INSTALL RISERS, FIG. E.

6) IF YOU ARE INSTALLING 620-32505 SHIFT BRACKET AND 620-32500 OIL FILTER RELOCATION BRACKET, INSTALL THEM NOW. USE THE INSTRUCTIONS THAT CAME WITH THOSE KITS.

7) INSTALL WASHERS AND NUTS, FIG F. USING 9/16 SOCKET, TORQUE TO 30 FT. LBS.

8) INSTALL JUMPER HOSE AND HOSE CLAMPS, FIG. G. IF USING WITH FULL CLOSED COOLING KIT, THE JUMPER HOSE IS NOT USED. SEE FULL CLOSED COOLING KIT INSTRUCTIONS.

9) CUT STEAM VENT HOSE TO LENGTH, FIG H, AND INSTALL ON TO THE STEAM VENT FITTING AND THE BUNG ON THE UNDERSIDE OF THE RISERS.

10) THE STEAM VENT IS ONLY USED ON LONG RISER AND HP 500 TAILPIPES.

CAUTION** HARDIN MARINE MANIFOLD SYSTEMS ARE DESIGNED FOR USE ON ENGINES WITH FULL TIME CONSTANT WATER CIRCULATION AT ALL TIMES.

NOTE** AFTER APPROXIMATELY 2-5 HOURS USE OR NUMEROUS ENGINE HEAT CYCLES ALL HARDWARE MUST BE RETORQUED AND OR TIGHTENED.
INSTALLATION INSTRUCTIONS:
1) SAME INSTALLATION FOR ALL CYCLONE, GIL AND SEAWARD SYSTEMS.
2) ALL EXHAUST SYSTEMS, REQUIRES FULL TIME CONSTANT WATER CIRCULATION AT ALL TIMES. THIS ENGINE IS SHOWN WITH 620-300100 CROSSOVER KIT. FIG. A SHOWS THE WATER BYPASS HOSE, SHOWN IN BLUE. THE WATER BYPASS HOSE WILL PROVIDED WATER TO THE EXHAUST TILL THE THERMOSTAT OPENS.
3) THE EXHAUST IS FED BY THE FRESH WATER DISCHARGED FROM THE THERMOSTAT HOUSING, BOTH SIDES ARE SHOWN IN RED, FIG. B. THE HOSE Connects TO THE WATER INLET FITTINGS ON THE BOTTOM OF THE HEADER/MANIFOLD.
INSTALLATION INSTRUCTIONS:

1) SAME INSTALLATION FOR ALL CYCLONE, GIL & SEAWARD SYSTEMS.
2) ON HALF SYSTEM CLOSED COOLING SYSTEMS, ONLY THE ENGINE IS COOLED BY ANTIFREEZE. THE EXHAUST IS NOT PART OF THE CLOSED COOLER SYSTEM.
3) THE EXHAUST IS COOLED BY THE FRESH WATER DISCHARGE IN THE HEAT EXCHANGER, BOTH SIDES ARE SHOWN IN RED C, FIG. A. THE HOSE CONNECTS FROM THE HEAT EXCHANGER EXIT ON BOTH SIDES TO THE WATER INLET FITTINGS ON THE BOTTOM OF THE EXHAUST, AS SHOWN.

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INSTALLATION INSTRUCTIONS:

1) SAME INSTALLATION FOR ALL CYCLONE, GIL & SEAWARD SYSTEMS.

2) ON FULL SYSTEM CLOSED COOLING SYSTEMS, BOTH THE ENGINE AND EXHAUST MANIFOLD/HEADER IS COOLED BY ANTIFREEZE. THE EXHAUST RISER IS NOT PART OF THE CLOSED COOLING SYSTEM.

3) THE EXHAUST MANIFOLD/HEADER IS COOLED BY HOSES COMING FROM THE THERMOSTAT HOUSING, BOTH SIDES ARE SHOWN IN YELLOW, FIG. A. THE HOSE CONNECTS TO THE WATER INLET FITTINGS ON THE BOTTOM OF THE EXHAUST, AS SHOWN.

4) THE ANTIFREEZE IN THE MANIFOLD/HEADER IS RETURNED BACK THE HEAT EXCHANGER, BOTH SIDES ARE SHOWN IN GREEN, FIG.B.

5) THE FRESH WATER DISCHARGES FROM BOTH SIDES OF THE HEAT EXCHANGER AND CONNECTS TO THE BOTH SIDES OF THE RISER WATER INLET FITTINGS, BOTH SIDES ARE SHOWN IN RED, FIG. C.
SHOWN WITH 620-32500 OIL FILTER BRACKET AND 620-32505 ECU/SHIFT BRACKET.
SHOWN WITH 620-32500 OIL FILTER BRACKET AND 620-32505 ECU/SHIFT BRACKET.
SHOWN WITH 620-32500 OIL FILTER BRACKET AND 620-32505 ECU/SHIFT BRACKET.
MINIMUM LENGTH IS 8-3/4 WITH 4" OF HOSE AND 12-3/4 WITH 8" OF HOSE. WE SUPPLY KIT WITH 16" OF HOSE AND 4 HOSE CLAMPS. IF YOU NEED IT TO BE LOWER YOU WILL NEED TO BUY MORE 100-200-400 4" EXHAUST HOSE. MAKE SURE TO HAVE MINIMUM 2-1/2 OF HOSE CLAMPING ON BOTH THE UPPER TAILPIPE AND THE LOWER EXIT.

DIMENSIONS ABOVE ARE THE MINIMUM ASSEMBLED HEIGHT.

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