

IMCO

01-1037 Nose Cone Installation Instructions

1. Locate the speedometer pick-up hole on the leading edge of the lower unit.
2. From the center of the hole, measure up $3/4$ " and drill a $9/16$ " diameter hole.
3. From the center of the speedometer hole again, measure up $1\ 7/8$ " and drill another $9/16$ " hole.
4. Take a straight edge and mark a line from the center of the $9/16$ " holes back to the trailing edge on the case. (This is to locate the holes on the nose cone)
5. Fit the nose cone up to the drive and mark on the side, the location of the two holes.
6. Now drill three $9/16$ " diameter holes in the back of the nose cone as shown. The lowest hole is used to drain any left over water when not in use.
7. We recommend that the nose cone be welded onto the case.
8. **Be sure and pressure check case for leaks.**

