Remove the 5/16" hex-socket capscrew and lockwasher (1). Remove and discard the lower steering pin shipped installed in Jet-Drive.

Install rudder (2) with molded-in steering pin, as shown in photographs.

Reinstall the 5/16" hex-socket capscrew and lockwasher (1) and secure.

Install the 3/8" hex capscrew (3), flatwasher (4), and self-locking nut (5), as shown in photographs, and secure.