



INSTALLATION INSTRUCTIONS:

1) REMOVE OLD TRIM PINS AND CABLE THRU HULL FITTINGS.

2) SEE PARTS BREAKDOWN PRINT FOR PART NUMBERS AND ASSEMBLY LOCATIONS.

3) APPLY ANTI SIEZE TO THE OD OF BOTH

137-8057 PINS AND THREADS. SEE FIG. A.

4) SLIDE PINS INTO TABS AND RAMS. MAKE SURE TO KEEP THE ORIGINAL SPACERS IN THE SAME POSITION.

5) INSTALL 7/16 NUTS, FIG. B. TORGUE TO 40 FT. LBS..

6) SLIDE #10 NYLON WASHER ON THE UPPER STUD, FIG. C.

7) SLIDE 137-8665 SPACER ON TO THE LOWER STUD, FIG. D.

8) SLIDE SENDER MOUNT ON TO THE STUDS, FIG. E.

9) INSTALL #10 NYLON WASHER, #10 STAINESS WASHER AND NUT ON TO THE UPPER STUDS, FIG. F. TORQUE TO 20 IN. LBS.. 10) INSTALL 137-8665 SPACER, #10 STAINESS WASHER AND NUT ON TO THE LOWER STUD, FIG. G. TORQUE TO 20 IN. LBS.. THE NUTS WILL BOTTOM OUT ON THE STUD. SLIDE SENDER SHOULD BE FREE TO MOVE.

11) APPLY LIQUID PIPE TAPE TO 137-8417 FITTING, FIG H. INSTALL IN THREADED HOLE WERE THE CABLE THRU HULL WAS.

12) SLIDE WIRES FROM HOSE AND SENDER THRU THE FITTING.

13) APPLY ANTI SIEZE TO 137-8417 FITTING AND LED SENDER. INSTALL 137-8666 HOSE, FIG J.

14) PROCEDED TO WIRING INSTRUCTIONS.

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HARDIN

TITI F

PART NO. 137-8414

TRIM SENDER - GEN 2

www.hardin-marine.com

DASH PANEL TO SENDER WIRE COLOR CODE:

1) BLACK - GROUND

2) RED - 12V/ 5AMP FUSED KEYED POWER

3) YELLOW - DASH LIGHTS

- 4) BLUE PORT SENDER BLACK & YELLOW (GROUND)
- 5) WHITE PORT SENDER WHITE (SEND)
- 6) GREY PORT SENDER RED (POWER)7) BLUE STBD SENDER BLACK & YELLOW (GROUND)
- 8) WHITE STBD SENDER WHITE (SEND)
- 9) GREY STBD SENDER RED (POWER)

OPTIONAL 137-8684 HARNESS KIT COMES WITH: (2) 30' SENDER HARNESS (GREY, BLUE AND WHITE) (1) 30' RED WIRE (1) 5AMP FUSE AND HOLDER (20) BUTT CONNECTORS

USED IN 137-8681, 137-8682, 137-8683, 137-8688 & 137-8737 KITS 06/2022.

ADJUSTING THE LED LIGHT RANGE:

1) MOVE TO DRIVE/TAB ALL THE WAY DOWN.

2) BOTH SENDERS MUST BE WIRED AND THE BOTTOM LIGHT ON BOTH SIDES MUST BE LIT.

3) DEPENDING ON THE KIT, YOU WILL EITHER ADJUST THE END SCREWS OR SLID THE ASSEMBLY TO GET THE BOTTOM LIGHT ON THE DASH TO ILLUMINTE.

4) MOVE THE DRIVE/TAB ALL THE WAY UP.

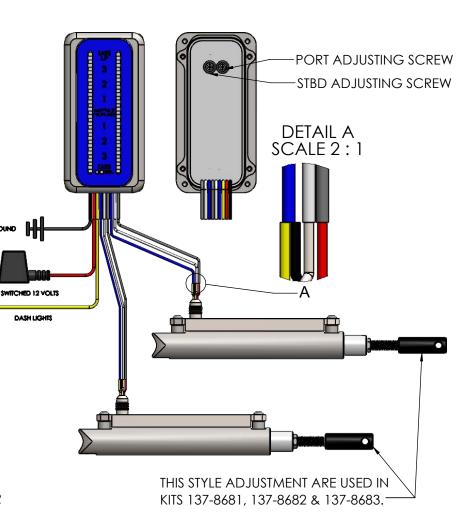
5) USING 1/16 ALLEN KEY, REMOVE THE BACK COVER.

6) USING A SMALL FLAT SCREWDRIVER, CAREFULLY TURN THE ADJUSTMENT ON THE BACK OFF THE LED PANEL ALL THE WAY COUNTER CLOCKWISE. SOME OF THE TOP LED'S SHOULD TURN OFF.

7) SLOWLY TURN THE ADJUSTING SCREW CLOCKWISE UNTIL THE THE TOP LED LIGHT BEGINS TO ILLUMINATE. PANEL IS NOW ADJUSTED FOR FULL RANGE. NOW ADJUST THE OTHER SIDE. CYCLE UP AND DOWN A FEW TIMES TO MAKE SURE LIGHTS ARE ADJUSTED PROPERLY.

8) REINSTALL REAR COVER.

9) 2 SLOT SHOWN. SAME INSTRUCTIONS FOR 4 AND 6 SLOT PANELS.



WARNING:

ATTACHING POWER TO ANY OTHER WIRE THAN THE RED OR GREY WIRE WILL PERMENANTLY DAMAGE THE SENDER AND DASH PANEL.

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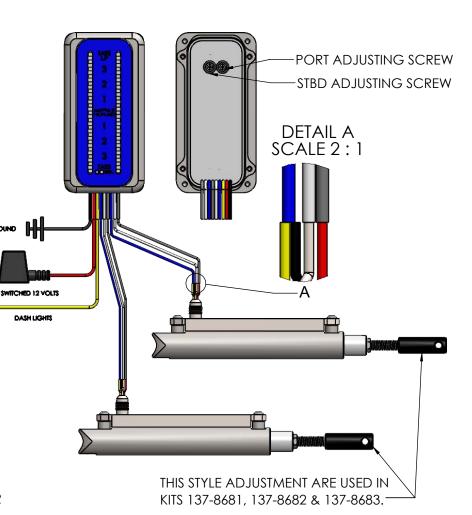
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