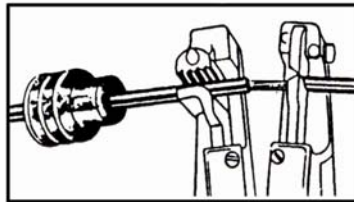


AIR OPERATED EXHAUST DIVERter INSTALLATION 620-286510 (Air Pump Kit)

WIRING INSTALLATION

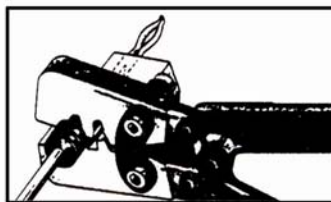
1. Single plug with red wire hook to switched 12 volt.
2. Three wire plug:
 - a. Black wire to ground
 - b. Red wire to one side of toggle switch
 - c. Orange wire to other side of toggle switch.
3. Toggle switch center red wire to 12 volt
4. The toggle switch is momentary hold in the up direction for approximately 3 seconds to charge cylinders and in the down direction to release the cylinders (Switch can also be mounted to operate in the left to right directions.)
5. Toggle switch should be mounted within drivers reach.



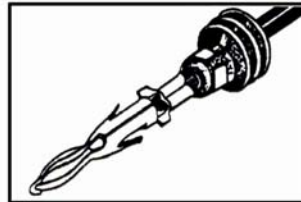
1. Apply seal to cable, before stripping insulation.



2. Align seal with cable insulation.



3. Put terminal in crimping tool, then position wire and seal in place.



4. Crimp and visually inspect for a good crimp before installing in connector body.

AIR HOSE ROUTING INSTALLATION

1. Run the 1/4" hose from the barb fitting at the solenoid to the tee fitting, from the tee fitting run the hose to the air cylinders and push onto the hose barb.
2. Install tie-wraps at all hose connections to secure the hose.

BLUE =

AIRLINE CONNECTIONS

AIR PUMP PANEL
620-286510

(MOM) ON-OFF-(MOM) ON

